

# LIQUID FORCE

## WAKEBOARD COMPANY

### CONGRATULATIONS!

You have just purchased the finest highest quality wakeboard product available. Liquid Force and our pro athletes work hard to continually develop the best products ever made. Our gear is simply the best! Our products have over twenty five years of watersports manufacturing experience behind them.

All Liquid Force products are produced under the tightest quality controls. We blend the finest materials, the most effective processes and state of the art design to achieve the highest quality, most durable performance wakeboards and bindings.

THANK YOU FOR CHOOSING A LIQUID FORCE WAKEBOARD!

### WARNING!

#### WAKEBOARD & WAKEBOARD BINDINGS:

Use of this product and participation in the sport involves inherent risks of injury or death.

To reduce risks: • Wakeboard in control and do not use at speeds that exceed the skills of the rider. Too slow is better than too fast. All riders should be towed at boat speeds that allow for reasonable control and stability. • Use correct size board and binding. Wet binding and feet with water before use. • Even when properly fitted, and performing as designed, the binding may or may not release in a fall which may result in injury. • Attempting land or dock starts can increase the risk of injury or death. • **USE ONLY ON WATER.** • Do not use in shallow water or near shore, docks, pilings, swimmers or other watercraft. • Always wear a U.S. Coast Guard approved Type III (PFD) Life Jacket. • Always Read Operator's Manual before use.

#### HIGH PERFORMANCE WAKEBOARD BINDINGS:

Use of this product and participation in the sport involves inherent risks of injury or death. Even when properly fitted, and performed as designed, the binding may or may not release in a fall which may result in injury.

To reduce risks: • Binding should be properly fitted for a snug, not tight, fit. • Binding must not be used by others for whom it was not properly fitted. • Always read operators manual before use.

#### INSTRUCTIONS AND WARNINGS

Watersports can be safe and fun for all levels of enthusiasts. The Operator's Manual is presented to enhance your enjoyment of the sport. It is intended to alert you to some of the potentially dangerous conditions that can arise in all watersports. The binding, even if properly adjusted, may or may not release in a fall which could result in injury to the ankle, knee, leg or other parts of the body. To reduce your risk of injury or death, follow these guidelines: • Use correct size wakeboard & bindings. Binding should be adjusted for a snug, not tight, fit. • Wet binding and feet with water before use. • Inspect wakeboard, fins and bindings for loose screws, wear, cracks, delamination or tearing. • Inspect wakeboard bindings and fins prior to each use to insure they are fastened securely to the wakeboard. • Always ensure compatibility of equipment by consulting your Owner's Manual, manufacturer's recommendations, installation instructions, and/or consult a trained technician. • In certain instances, a failure to release by both feet coming out of the bindings in a fall may result in an increase risk of injury. • The faster you wakeboard, the greater your risk of injury. Exercise additional caution when riding at competitive speeds. Beginners should be towed at slower speeds that allow for reasonable control and stability. • Wakeboarding instruction is recommended before use. Instruction will teach general safety guidelines and proper wakeboarding techniques, which may reduce your risk of injury.

### STOP!!!

ALL 2012 & BEYOND LIQUID FORCE BOARDS USE (M6) METRIC HARDWARE. USE ONLY M6 SCREWS TO ATTACH BINDINGS. DO NOT USE 1/4- 20 SCREWS, THEY WILL STRIP YOUR BOARD'S INSERTS.

#### RESPONSIBILITIES OF THE OWNER

1. Carefully read this manual giving special attention to those items marked "WARNING."
2. Follow the instructions found in this manual and those printed on your wakeboard.
3. Only use your board with a responsible boat operator who knows how to operate the boat properly.
4. Learn about local regulations and dangers related to boating, wakeboarding, and skiing.
5. Take all reasonable precautions in the use and operation of your boat, wakeboard and bindings.
6. Get proper instruction in how to use your board safely. Teach anyone using your board how to ride it, and how to maintain it.
7. Always check your bindings, fins and screws. Insure that all hardware is fastened securely to your wakeboard before EVERY ride. Screws can loosen after use.

For product to be considered under warranty, Please register immediately at:

[WWW.LIQUIDFORCE.COM/REGISTER](http://WWW.LIQUIDFORCE.COM/REGISTER)

### WATERSPORTS SAFETY CODE

Watersports are fun and challenging but involve inherent risks of injury or death. To increase your enjoyment of the sport and to reduce your risks, use common sense and follow these rules:

#### BEFORE YOU START:

• Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment. • Know the waterways. • Always have a person other than the driver as an observer. • Skier/rider, observer and driver must agree on hand signals. • Never start out until skier/rider signals he/she is ready. • Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death. Do not sit on the boat transom or boarding platform while the engine is running. These activities may lead to excessive CO exposure which may cause injury or death. If you can smell engine exhaust while in the boat, do not stay seated in that position for prolonged periods. Never "Platform Drag" by holding onto the boarding platform or be dragged directly behind the boat. An improperly tuned engine will produce excessive exhaust. Have your engine checked and corrected by a mechanic. Changing boat speed or direction relative to the wind can reduce or increase boat exhaust from accumulating near the boat and rider. Consult your boat Owners Manual, or the United States Coast Guard's website: [www.uscgboating.org](http://www.uscgboating.org) for more information on how to help protect others and yourself from the dangers of CO poisoning. • Use caution and common sense. • Do not exceed the weight guidelines of your boat. Only use water ballast and people for additional weight. Do not allow passengers to hang outside the boat or sit on the gunwales outside the normal seating area of the boat. Uneven weight distribution or additional weight may affect the handling of the boat. Never allow water to overflow the gunwales of your boat.

#### YOUR EQUIPMENT AND YOUR TOW ROPE:

• Inspect all equipment prior to use. Check bindings, fins, tube and attachment point, and flotation device prior to each use. Do not use if damaged. • Always wear a U.S. Coast Guard Type III (PFD) Life Jacket. • Rope should be attached to the watercraft in an approved fashion with hardware designed for towing. Refer to your watercraft manual for instructions on proper tow rope attachment. • Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back into the watercraft. Warn all riders, skiers and occupants of the danger of rope recoil. • When in the boat, keep away from the tow rope to avoid injury. Passengers can be hit, or become entangled in the rope. • Inspect tow rope and its attachments before using. Do not use tow rope if frayed, knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware. • Use proper tow rope for the activity. • Ensure tow rope is clear of all body parts prior to starting out or during use. • Keep persons and ropes away from propeller when engine is running, even in neutral. Should rope become entangled in propeller, SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.

#### WHEN YOU RIDE OR SKI:

• Attempting land or dock starts can increase the risk of injury or death. USE THIS PRODUCT ONLY ON WATER. • Always remove any slack in the rope between watercraft and skier/ rider before starting. Sudden shock loads may cause injury to skier/rider or failure of rope, resulting in snap-back or breakage. • Do not ski or ride

in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Such obstacles are examples of risks that are inherent in the sport. • The driver and skier/rider must watch for and be able to stop or turn to avoid obstacles. • Always ski or ride in control and at speeds appropriate for your ability. Ski or ride within your limits. Do not ski or ride over ramps or jumps without prior instruction. • Falling and the injuries that may result are inherent risks in the sport. • Use a flag to signal to others that a skier or rider is in the water. • Driver must use extra caution approaching a fallen skier/rider and keep eye contact on fallen skier/rider at all times. • Put the boat in neutral when near a fallen skier/rider. Turn the engine off when people are getting into or out of the boat, or in the water near the boat. • Never operate watercraft, ride or ski under the influence of alcohol or drugs.

### ONE (1) YEAR LIMITED WARRANTY

Liquid Force warrants that this product is free from defects in materials of workmanship when it is purchased from an authorized Liquid Force retailer and used for on water recreational purposes. The original retail purchaser is covered by this warranty. This warranty is non-transferable. 1 year from the date of the retail purchase, as evidenced by your sales receipt. If the product contains a defect in materials of workmanship, Liquid Force will repair or replace any defective part, or, at its option, replace the entire product at no charge. You must pay shipping charges. If Liquid Force determines that the product does not meet the warranty requirements, Liquid Force will notify you of the cost to repair, if applicable, or if the product cannot be repaired. You will be given the option to repair the product (if repairable) at the quoted cost, and Liquid Force will repair and return to you. If you decide not to have the product repaired, or if the product cannot be repaired, you can request the product to be returned. You must pay the return shipping charges.

This warranty does not cover damage, failure or malfunction of the product caused by: • Normal wear and tear, including, but not limited to scratches, nicks and fading from normal use. • Commercial use, including rental, summer camps, demonstration or instructional purposes. • Abuse or misuse, including, but not limited to use of the product contrary to written instructions, collisions with objects, use of rails or sliders, dragging the product across ground, docks or other abrasive surfaces. • Improper storage or use of board racks, leading to scratches, nicks, fractures or other deformation, or discoloration from sunlight. • Modification or alteration of the product. • Use of the product with accessories or parts not sold by Liquid Force for use with wakeboards, including bolt-on systems to attach fins and bindings, cutting and reshaping boards, overlays and/or binding parts. • Tow rope handle striking product. • Incidental and consequential damages. Some states do not allow the exclusion or limitation of incidental and consequential damages, so the above limitation or exclusion may not apply to you. • Liquid Force does not extend any written or implied warranties beyond those expressly described herein. These warranties are in lieu of any other warranties or obligations of Liquid Force, its distributors or retailers. This limited warranty gives you specific legal rights, and you may have other legal rights which vary from state to state.

During the (1) year warranty period, Liquid Force will, at its option, either repair or replace a defective Liquid Force product. Warranted items will be returned to the sender via ground service at Liquid Force's expense. To obtain repair or replacement, register online immediately at: [WWW.LIQUIDFORCE.COM/REGISTER](http://WWW.LIQUIDFORCE.COM/REGISTER)

#### LIABILITY AND SUITABILITY OF USE

Activities involving the use of Liquid Force wakeboards, kiteboards, wakeskates, wakesurfers and bindings assume the risk of bodily injury arising from those activities. Liquid Force is not liable to the users of third parties for any incidental or consequential damages, including damages for personal injury, beyond the responsibility Liquid Force assumes for replacement or repair of its products subject to the conditions set forth herein.

For product to be considered under warranty, Please register immediately at:

[WWW.LIQUIDFORCE.COM/REGISTER](http://WWW.LIQUIDFORCE.COM/REGISTER)

## LIQUID FORCE

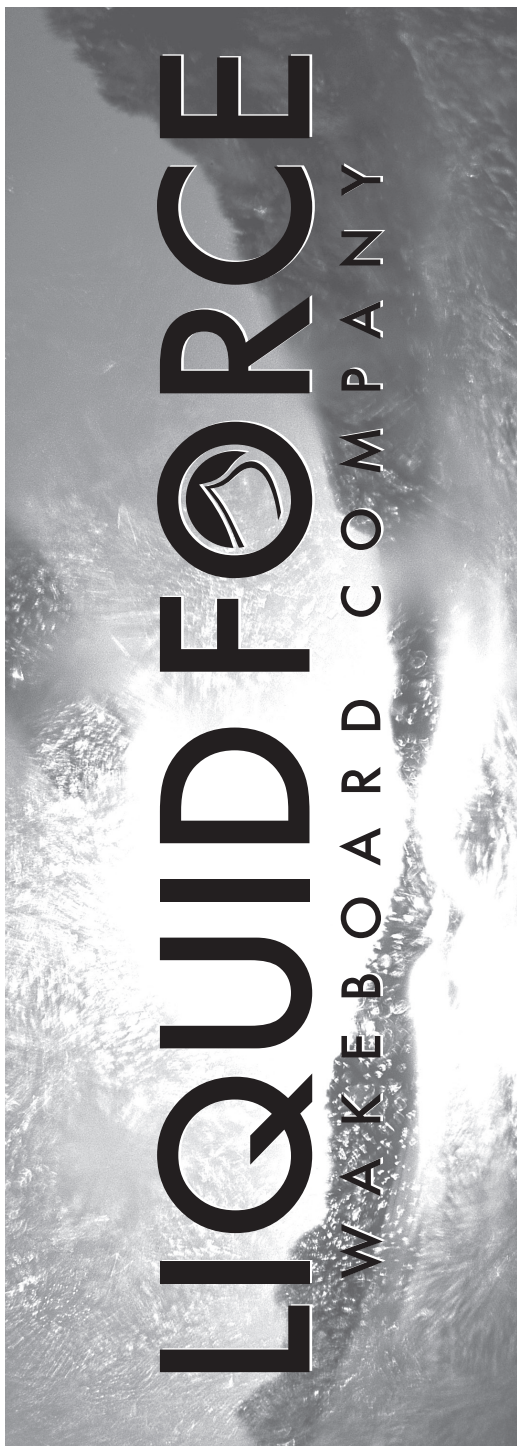
[liquidforce.com](http://liquidforce.com) // [liquidforcefilms.com](http://liquidforcefilms.com)  
[facebook.com/liquidforcewake](https://facebook.com/liquidforcewake) // [twitter.com/liquidforce](https://twitter.com/liquidforce)

# LIQUID FORCE

WAKEBOARD COMPANY

## WARRANTY & SAFETY INFORMATION

For product to be considered under warranty, Please register immediately at:  
[WWW.LIQUIDFORCE.COM/REGISTER](http://WWW.LIQUIDFORCE.COM/REGISTER)



# LIQUID FORCE

WAKEBOARD COMPANY

